

# CYGNUS Basic Vessel Concepts

**Trev Gamble** 

**Sheffield University** 

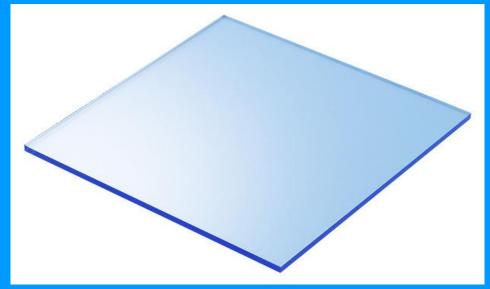


### Rectangular 2.2m<sup>3</sup> Vessel

#### Material: Predominantly Perspex

#### Perspex available in 2 x Forms

- Cast
- Extruded





#### Cast

Low minimum run/order quantities
Thousands of standard and custom colours available
Extensive range of available thicknesses (available in thicknesses
greater than 25mm)
Enhanced chemical resistance
Less prone to chipping/Fracture during machining
Slightly higher service temperature
More suitable for use involving continuous contact with Liquids
Enhanced long-term mechanical properties



#### Extruded

Lower cost
Improved thickness tolerance (+/- 10%), Cast (+/- 30%)
Reduced Dirt, Lint or particulate contamination in the sheet
Cements and thermoforms faster



## Perspex: (Cast & Extruded) Mechanical characteristics and precautions

Combustible
Limited impact resistance
Age deterioration (8-10 years)
Creep (Temperature related)
Permeability (Gas)
Solvent based Stress cracking and propagation
Profiles can be achieved by Thermoforming



#### Vessel Engineering issues

Leak Tight
Location
Access
Physical size of individual components
Logistics

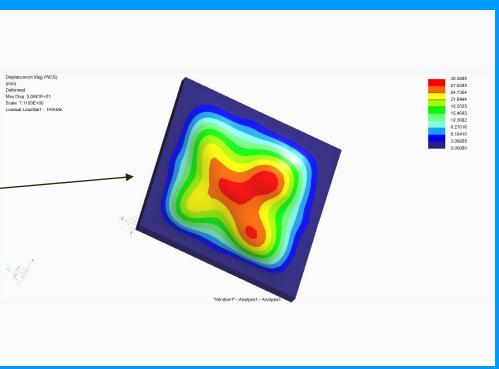


#### Vessel Structural Integrity

Assuming a 2.2m<sup>2</sup> x 30mm Thk Cast Perspex Sheet Pressure = 1 Bar

Simply supported

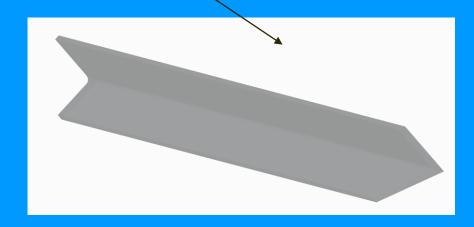
Max Distortion 30mm Definite Fracturing

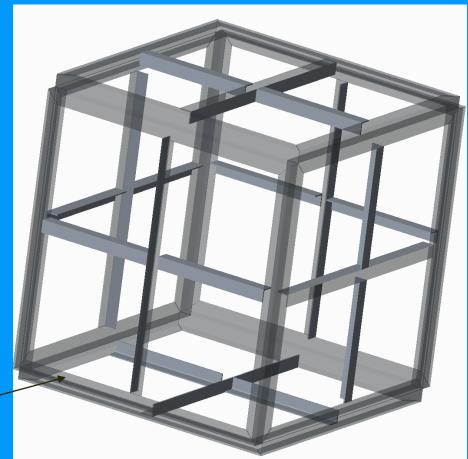




#### Additional support structure Essential

100 x 100 x 10mm Stainless Steel Equal Angle \



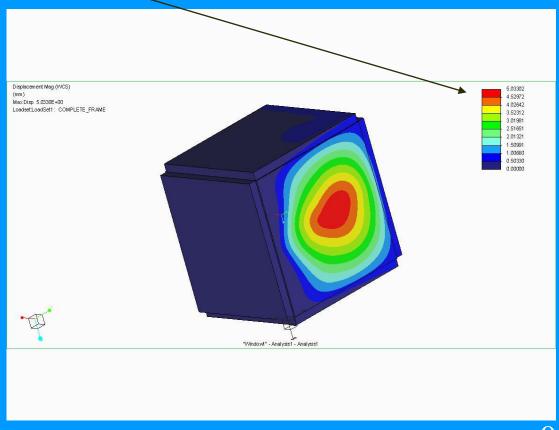


100 x 100 x 10mm

Stainless Steel Skeletal Equal Angle Frame



Additional support structure
Benefiting the Design
Enhancing the Structural Integrity
Distortion Reduced, Now 5mm





#### **SUMMARY**

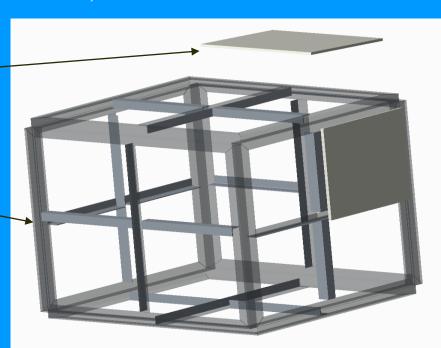
Further Engineering Design Required
Not feasible to transport 2.2m<sup>2</sup> Sheets to desired locations

- 1/ Reduce sheet sizes
- 2/ Benefiting the Logistics
- 3/ Reduces distortion on individual sheets
- 4/ Skeletal Frame also becomes modular, assemble on location

**Individual Panels** 

Modular Frame

How to achieve a sealed chamber, Utilising this concept?





#### Thankyou

#### Questions

